



Anodic Coatings / Paint Finishes

1. Begin cleaning first flushing the surface with water using moderate pressure to remove soil and debris.
2. Next use a mild detergent on a sponge or soft cloth with plenty of water wiping horizontally and then vertically. Rinse out sponge or soft cloth frequently to remove particles that may cause damage to the frames finish.

**Do not use abrasive sponges or cleansers*

3. Rinse frame with plenty of water and dry using a chamois or squeegee. Do not allow to air dry.

*See AAMA 609 and 610-02 for additional cleaning and maintenance information.

Glass

1. Use a solution of water and mild soap or liquid dishwashing detergent (10 to 15 drops of detergent to 3 – 4 gallons of water) for cleaning. (Warning: Never use detergents that contain phosphates) Apply by spraying or using clean, grit free wet cloths or a clean, grit free sponge. For ease of cleaning, clean an area of about 10 square feet at a time. Using a circular motion and light to medium pressure, wipe the cleaning solution on the glass. Try 3 to 5 passes to clean the area. Adjust number of passes as needed, depending on the severity of the residue.
2. Rinse the glass immediately with generous amounts of clean water. Be sure to remove all the cleaning solution before proceeding to the next step.
3. Use a clean, lint-free cloth or a squeegee to dry the glass surface.
4. If residue is still evident, repeat steps 1, 2, & 3
5. Paint residue may be removed with an appropriate solvent or paint remover. Do not use a razor blade to scrape away excess paint. Grease or oil residue may be removed with a solvent. Do not damage insulating unit seals by allowing solvents to run down into the glazing pocket. Solvents may also damage waterproofing sealants and metal finishes. Apply the solvent to a clean cloth and wipe the area needed.
6. After any application of solvents, wash glass following steps 1, 2 & 3
7. Never clean glass in direct sunlight.